

# Installation Instructions

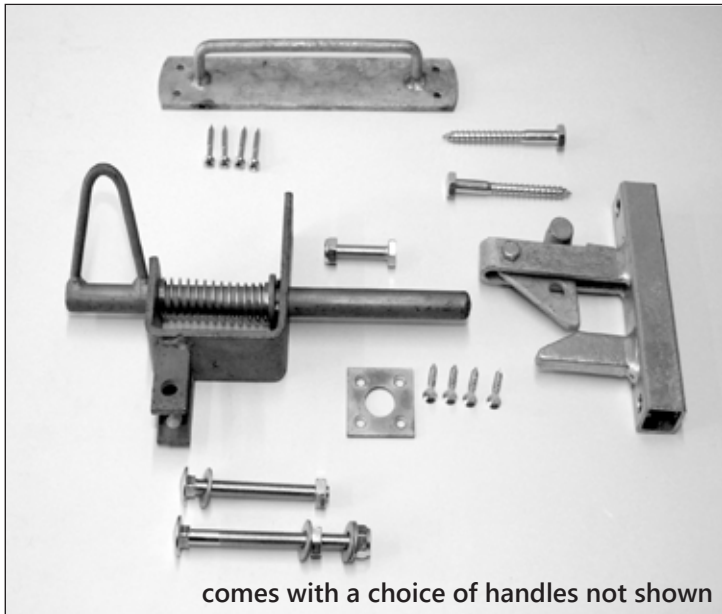
## 1 Way Easy Latch Hinge Kit

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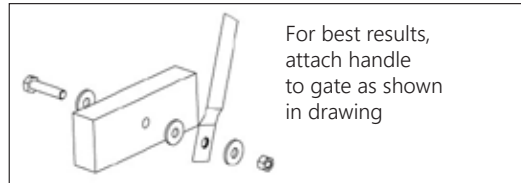
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Before installation of the hinge set please ensure that the package contains all the items shown in the photograph (Left).

- 1 x Top Rail Guide Plate
- 1 x Spring Loaded Bolt Assembly
- 1 x Auto Catch on Box Section
- 1 x 50 x 50 Plate c/w 5 holes
- 2 x M10 x 100 Coach Screw
- 4 x 45mm Pozi Woodscrew
- 4 x 45mm RND Pozi Woodscrew
- 1 x M10 x 50 Nut and Bolt
- 1 x M10 x 100 Cup Square Bolt / Washer / Nut.
- 1 x M10 x 130 Cup Square Bolt / Washer / Bolt



1. Decide where to fit the EASY LATCH. Fitting between the 2nd and 3rd rails allows the handle to sit higher, which is preferred by horse riders. Fitting between the 3rd and 4th rails the handle is easier to use by pedestrians and mobility vehicle users.
  2. Offer up Latch on the selected rail and mark the position where the slide bolt will protrude through the slam stile of the gate.
  3. Drill a 25mm level hole through the end stile.
  4. Trial fit the spring latch and mark positions for the bolts for the end stile and horizontal rail. Drill holes and loosely fit bolts – The slam stile has the domed head on the outside of the slam stile.
  5. Offer up the handle through the top rail guide and mark position of the hole for the handle.
- NB – the handle should be vertical when in resting position.**
6. Drill rail for 10mm bolt for handle, fit bolt with a washer on both sides of handle and tighten nut but loose enough to allow handle to be operational.
  7. Screw the top rail guide plate to top rail of gate using 4 screws as shown in photo.
  8. Attach auto gate catch to slam post in appropriate position and cut off excess length of the slide bolt.
  9. Fit the square plate using the c/sunk screws over the slide bolt and screw to the end of the end stile.
  10. Check that the kit works perfectly and tighten all bolts
  11. File and smooth off any rough edges.



We strongly advise the use of personal safety equipment where appropriate: gloves, glasses boots etc.

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